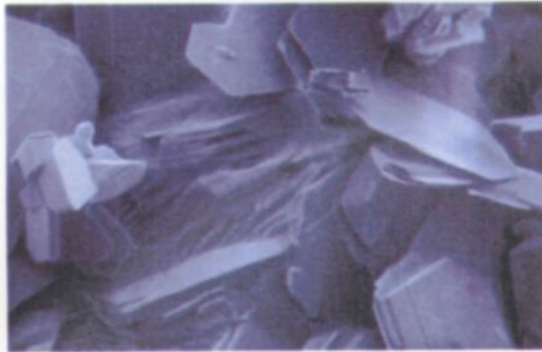




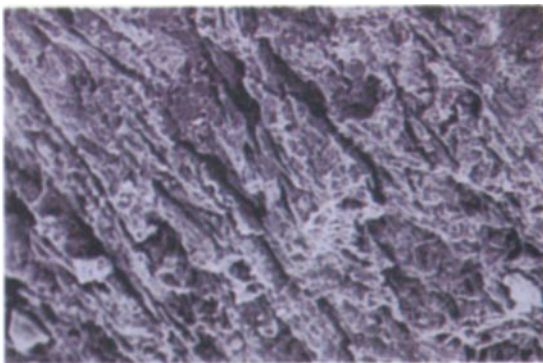
*Rosette Gault with work in progress. 1993  
Photo: Brian Gartside*



*Electron micrograph of kaolin particles. Courtesy of Walter Keller, University of Missouri*



*Electron micrograph of Rosette Gault's paperclay body before firing. Courtesy of David Kingery, University of Arizona*



*Electron micrograph of paperclay sample after bisque firing. Courtesy of David Kingery, University of Arizona*

**A**MBITIOUS, EXPERIMENTAL AND DARING SCULPTURAL projects may now be attempted by artists who choose to use the medium of paperclay ceramics. Paper pulp, added as an ingredient to the clay body, burns away early in the firing, leaving a familiar and durable ceramic product virtually unrecognizable from conventional ceramics except that the fired paper ceramic weighs less. How much less depends on how much pulp was added to the original clay recipe. The ability to work multiple layers of wet paper slip, plastic clay and dry paperclay together and to embed or insert fragments of dry, bisqued or glazed clay into the structure and fire it intact, opens up possibilities in ceramic sculpture. As the paperclay greenware is strong, it is easier to transport to the kiln. In addition, the absence of cracks in greenware and bisque is liberating and it is possible to model, carve, mould, sculpt or assemble without having to take as much care in the drying of the work.

The micro view of paperclay seen through scanned electron micrographs reveals in detail what was, hitherto, only understood by intuition and experience. We can see now why we can work multiple layers of wet paperclay over dry without cracks appearing between the layers. The micrographs shown here illustrate close views of clay and paperclay before and after firing. In comparison to other additives, paper fibres (pulp or cellulose) are smaller than nylon sawdust, vermiculite or grog. In the micrographs of the paperclay body, a cellulose fibre, shaped like a tapered tube with rough abrasive surface, can be seen. This will embed easily and firmly in a matrix of millions of surrounding drying clay particles. A paper fibre is flexible, compressible and highly absorbent of water. Each fibre can wick water by osmosis from one end of the tube to the other. When a layer of wet mix is put directly over bone dry paperclay, the cellulose tubes behave as conduits through which water seeps into the matrix of clay. As the clay shrinks, so also the network of cellulose tubes contracts. When a fresh layer of moisture or wet paperclay slip is added, the water seeps through the existing network of thirsty fibres. Thus both the fibres and the clay expand and/or contract gradually to permit multiple layering. The tiny fibres interrupt and inhibit crack formations in the green clay and this explains, in part, why the greenware is so durable.

For these reasons, when making paperclay, it is important to add the wet pulp to liquid slip rather than try to wedge in paper pulp when the clay is already at the plastic stage. The fibres of cellulose found in the pulp must be individually dispersed in a homogeneous way throughout the clay body so that a capillary network of fibre can be established. Ideally, the fibres knit the whole mixture together in a strong lattice-like structure after the firing, provided the ratio of pulp to clay is correct and an accurate maturing temperature of the mixture has been determined.

Often the maturing temperature of paperclay bodies has been raised a cone or two because of the clay present in the paper making some high pulp paperclay bodies slightly more refractory. A ceramic sculptor can control the grain of the paperclay by hand. You will notice the predominant direction of the fibres in the micrograph provided by David Kingery. Therefore, several layers placed in opposite directions will strengthen a joint which needs reinforcement. The micrograph of clay particles provided by Professor W. Keller of University of Missouri illustrates the flat clay particles in kaolin. Try to imagine a million kaolin particles in a cubic centimetre surrounding a strand of cellulose fibre. Just as plaster quickly attracts the water particles of a liquid slip turning the clay into a dense mass, so the absorbent cellulose fibres function in a paperclay body.

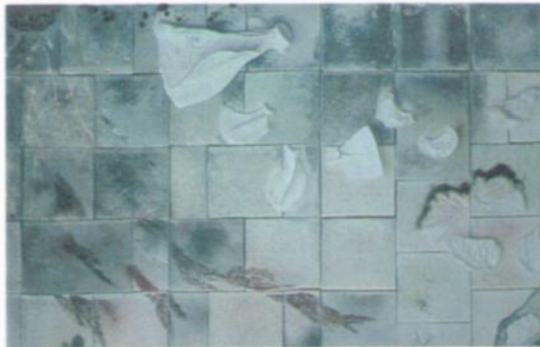
Research continues and further investigation is needed. Many questions are still to be answered: What happens at high temperatures? Do trace minerals from the residual fibre ash glaze the wall of the fibre voids? If cellulose fibres are deliberately presoaked in fluxes or refractory minerals before they are added to the paperclay, what effects will this have on the fired matrix? What exact effect does the fibre size and quantity have on the green and fired paper ceramic stress tolerance? Basic understanding of the processes at the microscopic level is the starting point for clay sculptors who wish to use this material successfully.

As artists, our challenge is to cross the threshold to an era of increased sculptural freedom. This involves a fresh frame of reference. Previous technical rules do not apply when new methods are used. With paperclay ceramic, it is possible to realise visions and goals which would be impossible with conventional clay alone. However, it can be a danger, as frequently happens with potters and ceramists, to become so caught up in the medium and the processes that one loses sight of the purpose of art.

Many works made with paperclay to date are a synthesis of the disciplines of drawing, painting and sculpture, often with references to earlier traditions. As such they defy the categories imposed by the art world. The series of metamorphic wall installations by Anita Rocamura from Canada, with intricately carved and glazed detail, is such an example. The saggar fired wall mural, *Pneumatos*, commissioned by the Pacific Testing Laboratory in Seattle, Washington, bridges the technologies of paperclay construction, saggar firing and artistic vision. The artists, Carol Gaskin and Peter Berry, commented: "In the planning stage, we were considering metamorphic images. We wanted to show how the scapula bone is related to a bird's wing. We experimented and dipped a wing in wet paperclay and attached it to the dry tile; they fired together successfully. Once we became accustomed to the new medium, ideas started to flow. Now we can devote more time to aesthetic considerations..."



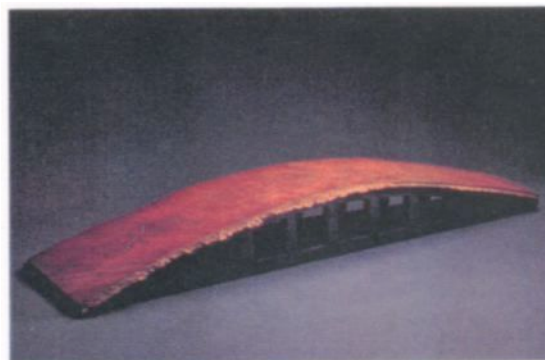
Anita Rocamura. *Gather no Moss (Butterflies)*. (Detail) Smoked. 1.1m x 32.5cm.



Peter Berry and Carol Gaskin. *Pneumatos*. (Detail). 1993. Saggar fired. 3.5 x 2.75m. Pacific Testing Laboratory, Seattle



Anita Rocamura. *Grove*. (Detail). 4.1m. x 32.5cm



Gregor Turk. *49th Parallel (Turtle Mountain)*. 40 cm. x 50cm. X 2.2m.